

[NAME OF DOCUMENT] CLAIMS

[CLAIM 1]

An automobile interior part disposed on a front side of an automobile, comprising:

5 a duct; and

a reinforce member, wherein

the duct and the reinforce member are integrally molded by a blow molding method that includes extruding a resin composition into a molten parison, holding the parison in a metal mold, and blowing the air into the parison to obtain a resin molding.

10 [CLAIM 2]

The automobile interior part according to claim 1, wherein an instrument panel fascia is integrally molded with the duct and the reinforce member by the blow molding method.

[CLAIM 3]

15 The automobile interior part according to claim 1 or 2, wherein the interior part is formed by a fiber-reinforced resin.

[CLAIM 4]

The automobile interior part according to claim 3, wherein

20 the fiber-reinforced resin is formed by a resin composition containing a fibrous filler (a) in the range from 7 to below 30 wt% and a resin (b) in the range from above 70 to 93 wt%, and

a lifting dimension of the fibrous filler appearing on and lifted from a design side surface of the automobile interior part is controlled to be equal to or smaller than half of a fiber diameter of the fibrous filler (a).

25 [CLAIM5]

The automobile interior part according to claim 3, wherein

the fiber-reinforced resin is formed by the resin composition containing the fibrous filler (a) in the range from 7 to below 30 wt% and the resin (b) in the range from above 70 to 93 wt%,

a surface of the interior part has a grain,

(1) when an entire surface of a resin molding has the grain, rate of transfer of the metal mold is equal to or higher than 70%, and

5 (2) when a part of the surface of the resin molding has the grain, the rate of transfer of the metal mold is equal to or higher than 70%, and a surface roughness of a part without the grain is equal to or less than 5 μm .